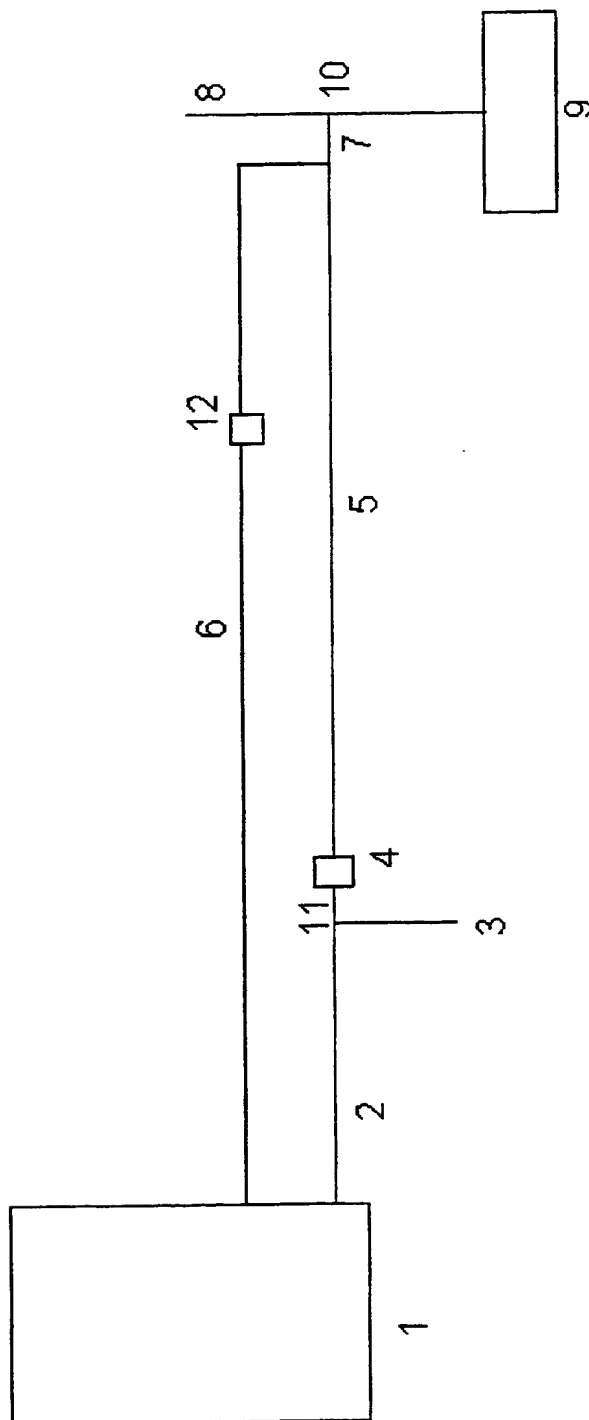


Figure 1



206070" 5550500T

Figure 2

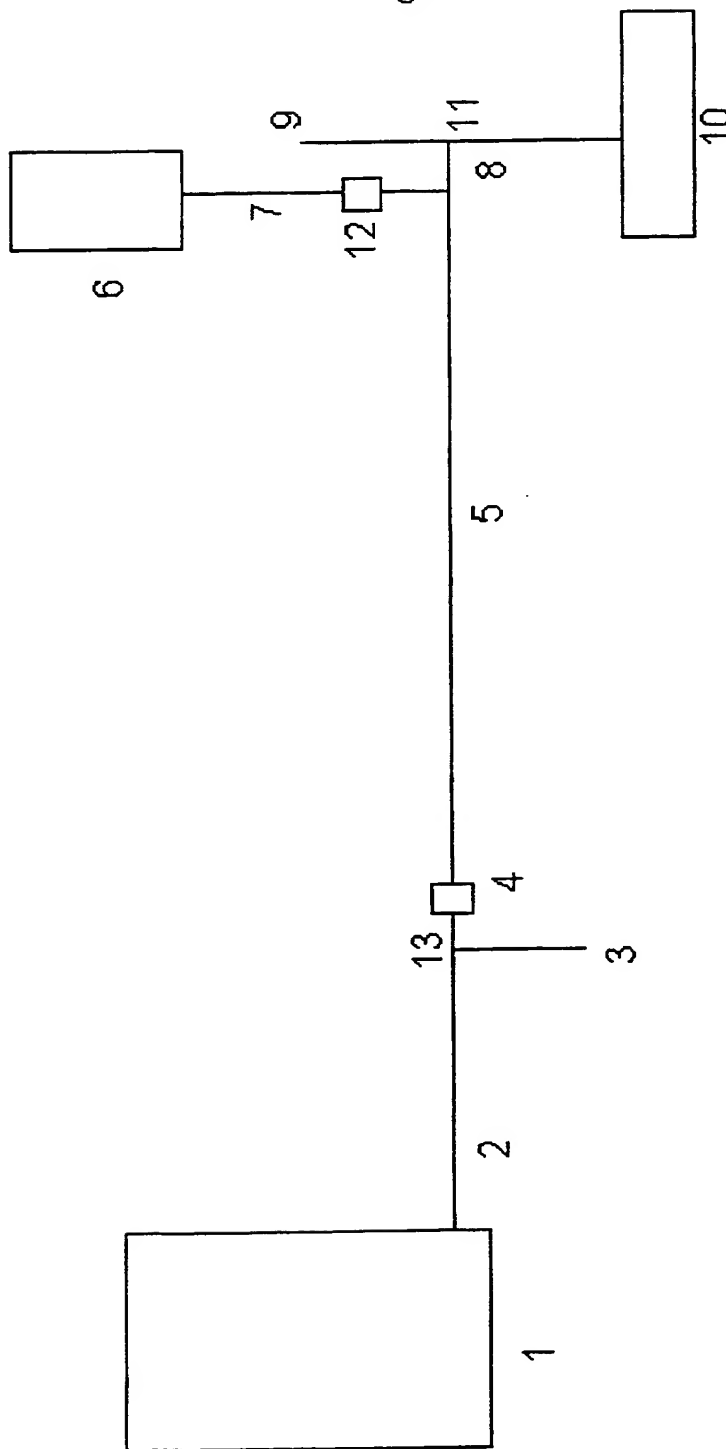
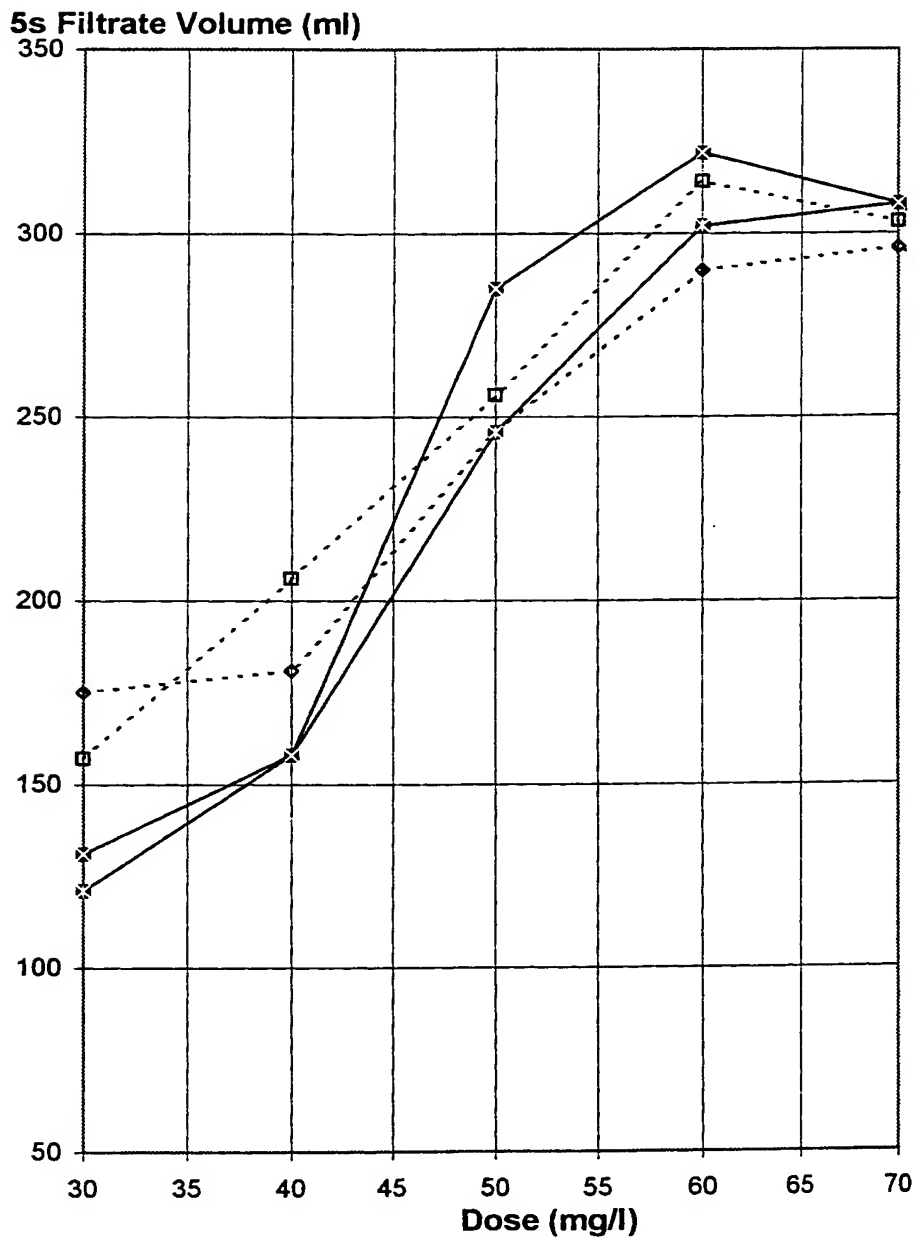


Figure 3



--◇-- 0.10%

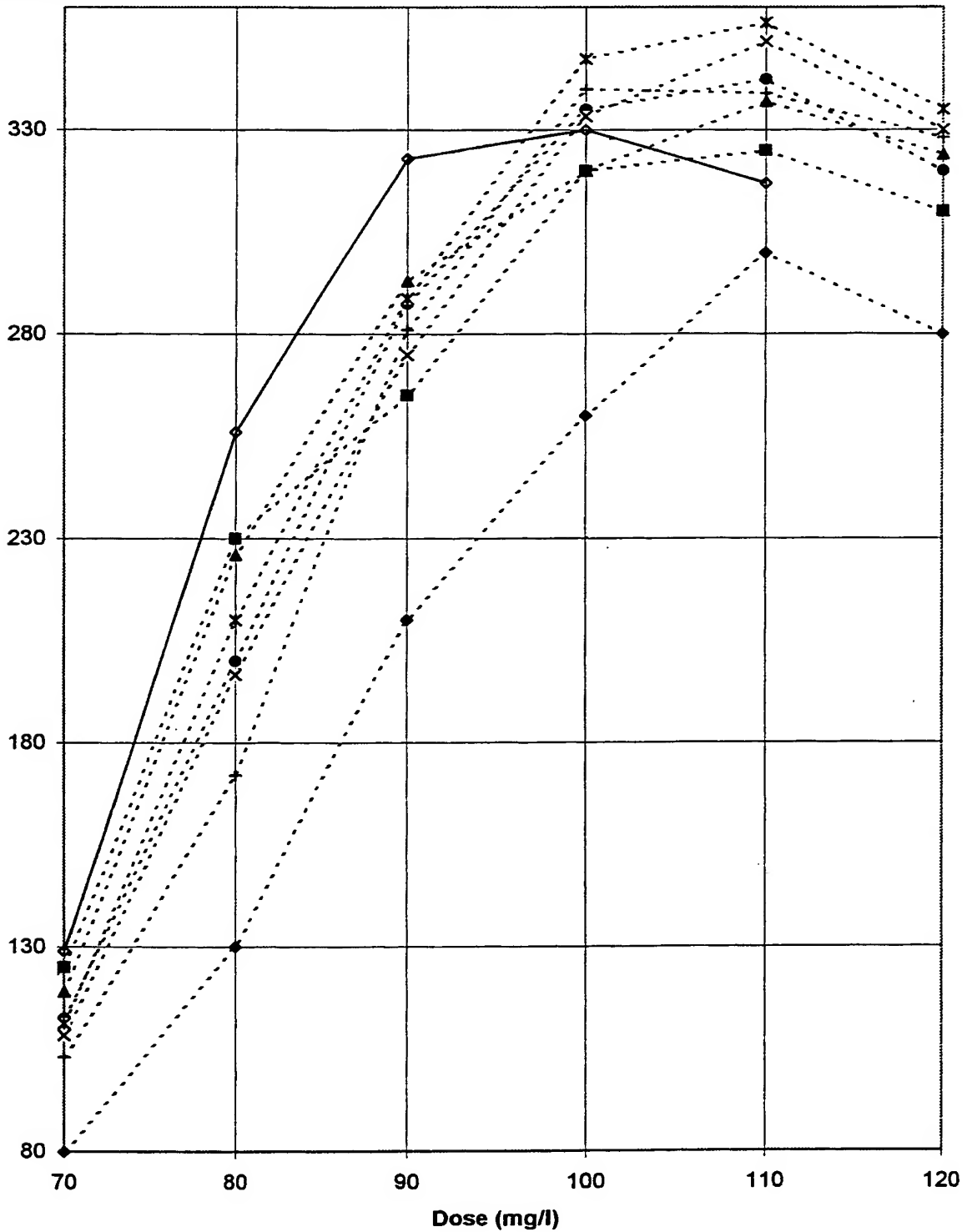
--□-- 0.50%

—x— 0.167%

—x— 0.1 + 0.5%

Figure 4

5s filtrate vol. (ml)



---◆---0.05%

---■---0.1%

---▲---0.167%

---●---0.2%

---×---0.3%

---✱---0.4%

---+---0.5%

---○---0.1% then 0.5%

Figure 5

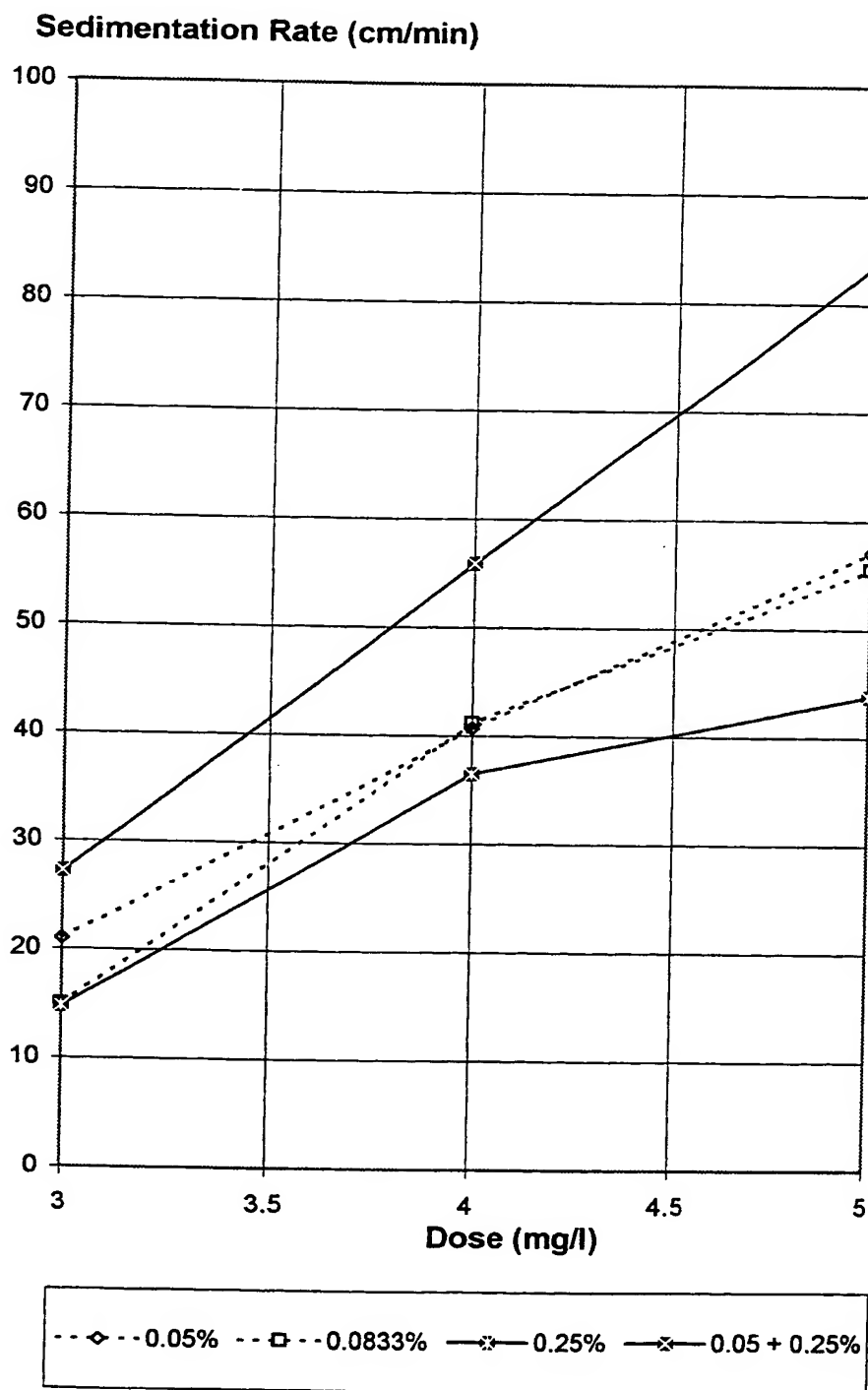
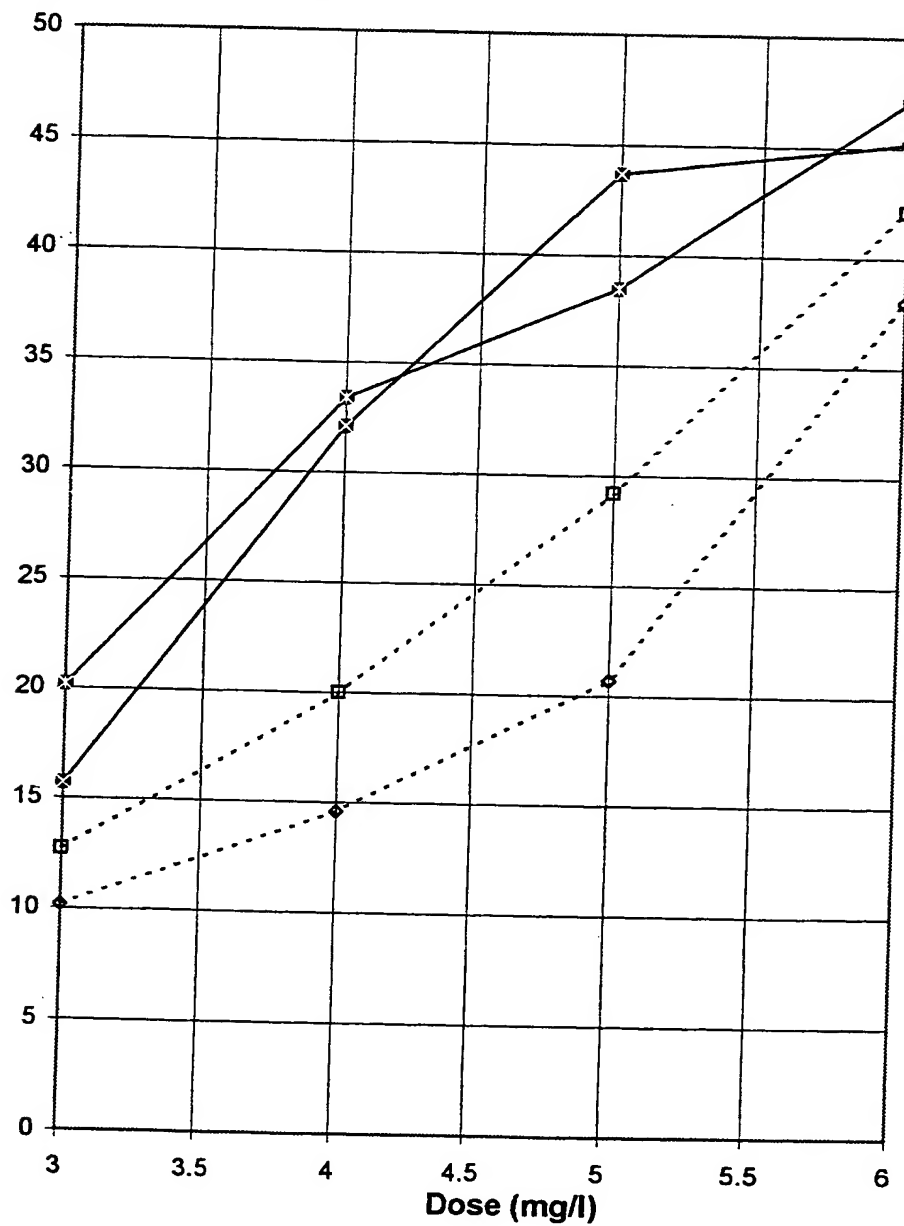


Figure 6

Sedimentation Rate (cm/min)



- ◇-- 0.05%
- 0.05% two stage
- ×— 0.05%:0.25% (50:50) two stage
- ×— 0.05 + 0.25% (50:50) mixture